

SIoux STEEL COMPANY



GRAIN CONDITIONING EQUIPMENT

Fans, Heaters & Controls





GRAIN CONDITIONING EQUIPMENT

SIoux STEEL COMPANY

ENGINEERING PROGRESSIVE SOLUTIONS SINCE 1918

What makes Sioux Steel Company unique?

- Products with the longest warranties in the industry.
- Committed to helping find the right solution for each customer.
- Pioneers of building stronger products with the highest ratings.
- Products that have proven themselves since 1918.
- 4th generation, family-owned company.



Innovative Solutions
Manufactured By A
Family-Owned
Company With A
Century's Worth
Of Experience

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For more information about Sioux Steel
COMMERCIAL & FARM BINS
visit us online at
www.siuoxsteel.com

More Airflow for Less Money

Sioux Steel Company is committed to designing and manufacturing the best fans for your needs. Sioux Steel's Fans are #1 in the industry.

Fans are the key to a successful drying and aeration system. That's why our fans come with reliability and dependability built right in.

Solutions for Today and Tomorrow



High Efficiency for Drying or Aeration

Sioux Steel’s cast aluminum airfoil blade ensures economical performance and maximum airflow at lower static pressures. The fan’s precision-balanced blades achieve vibration-free operation. The hub on the blade prevents backflow at higher static pressures. The housing is designed to provide close tip clearance for maximum airflow. These design features result in the most efficient axial fan on the market today. Proven for maximum performance, our axial fans have been repeatedly tested to ensure they meet Sioux Steel’s quality standards.

Features

- Plated screen guard is bolted over the air intake to ensure your safety.
- High quality motors for heavy duty dependable fan operation year after year.
- Axial Fans carry a **2 YEAR WARRANTY**.



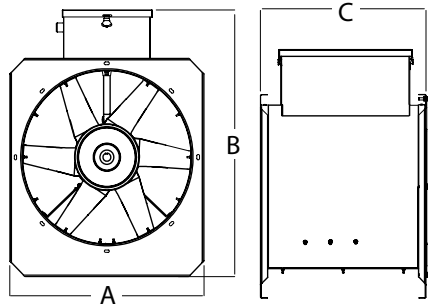
3500 RPM									
Spread-All 12" Axial (0.75 hp)		Spread-All 18" Axial (3 hp)		24" Axial (5 to 7.5 hp)		24" Axial (7.5 to 10 hp)		28" Axial (10 to 15 hp)	
Static Pressure	CFM	Static Pressure	CFM	Static Pressure	CFM	Static Pressure	CFM	Static Pressure	CFM
0.5	2115	0.5	5980	0	12232.20	0	13366.78	0	16777.43
1	1850	1	5600	1	11089.94	1	12384.16	1	13810.56
1.5	1050	1.5	5400	2	9859.94	2	11248.16	2	12151.66
2	480	2	4950	3	7617.95	3	9782.89	3	9823.36
2.5	240	2.5	4600	4	4305.80	4	6279.37	4	7050.85
		3	3200	5	2319.57	5	2940.88	5	4903.36
		3.5	2300					6	3935.66
		4	1800					7	2829.56
		4.5	1200						

3500 RPM							
Voltage	115V	208-230V				460V	
Size in Inches (hp)	1-Phase	1-Phase		3-Phase		3-Phase	
	Controls	Controls	Less Controls	Controls	Less Controls	Controls	Less Controls
12 (0.75 hp)	168668						
12 (1 hp)	SSA-12101				SSA-12103		SSA-12103
14 (1 hp)	168669						
18 (3 hp)		161893	178587	169406	185183	176351	SSA-183003
24 (5-7 hp)		S203736	S203753	S203749	S203747	S203748	S203747
24 (7-10 hp)		S203752	S203751	S203757	S203756	S203758	S203756
28 (10-15 hp)		S203762	S203761	S203765	S203764	S203766	S203746
42 (30 hp)					194581		194581

USE ALONE OR WITH HEATERS

Sioux Axial Fans are engineered for grain drying at lower static pressures. Our fans easily adapt to heaters or can be used alone for natural air drying or for pressure aeration.

Learn more about our heater options on page 11.



3500 RPM AXIAL FAN DIMENSIONS (INCHES)			
Size	18	24	28
A	23	27¾	31¾
B	24	38	41½
C	18	24½	24½



12" Axial
(0.75 hp)



24" Axial
(7.5-10 hp)



28" Axial
(10-15 hp)



SIoux STEEL Fans & Heaters Are Known For LONGEVITY

Sioux Steel offers a **2 YEAR LIMITED WARRANTY ON ALL FANS AND HEATERS.**

This warranty comes standard on every fan and heater; there is no additional cost for this benefit. No matter the size, Sioux fans and heaters stand out as the best performing products in the industry!

CENTRIFUGAL FANS

BENEFITS & FEATURES

www.siuoxsteel.com • info@siouxsteel.com • 1-800-557-4689



Quality Built Right In

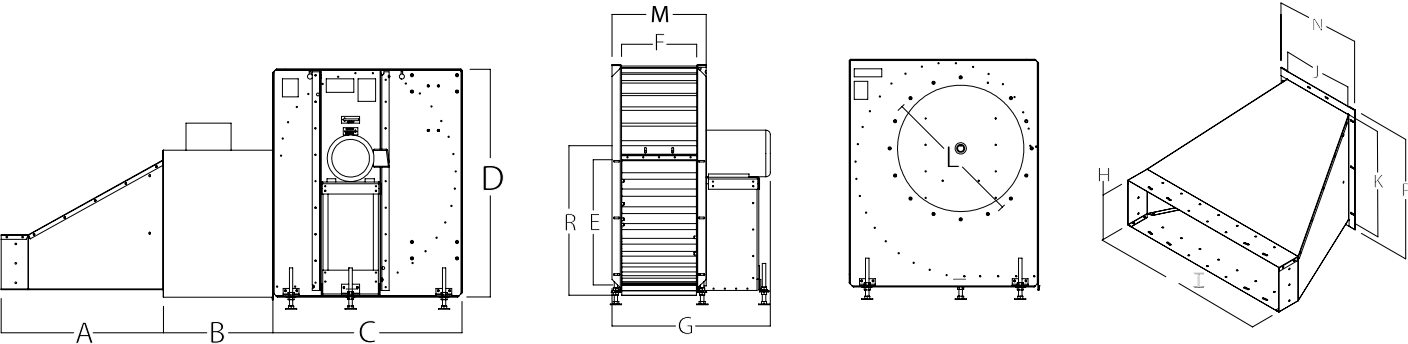
Manufactured with heavy duty 11 gauge side rails, resulting in significantly less vibration for a more stable platform which adds longevity to the life of the fan. All Centrifugal Fans are bench-tested prior to shipping in order to ensure that our customers are getting a high quality product that works properly from day one.

Features

- Fan blades are solid welded, not stitched for longer life of the fan.
- Adjustable legs on fans allow easy leveling and support while giving more flexibility for adjusting to inconsistencies in a concrete pad.
- Special airfoil blades move more air due to the backward curved, non-overloading design.
- Fan wheels are statically and dynamically balanced for smooth, trouble-free operation.
- Centrifugal Fans and heaters carry a **2 YEAR WARRANTY.**



1750 RPM CENTRIFUGAL FAN DIMENSIONS (INCHES)																	
hp	Phase	A	B	C	D	E	F	G	H	I	J	K	L	M	N	P	R
5	1 or 3	36		41 3/4	50 1/4	27 1/2	15 11/16	32 1/8	12	47 3/8	19 1/4	28 3/4	26	20 1/16	23 3/8	32 1/2	33
7.5	1	36	24 1/4	42	50 1/2	27 11/16	16 1/8	35	12	47 3/8	19 1/4	28 3/4	29	20 1/4	23 3/8	32 1/2	33 1/4
7.5	3	36	24 1/4	42	50 1/2	27 11/16	17 1/4	34 1/4	12	47 3/8	19 1/4	28 3/4	29	21 3/8	23 3/8	32 1/2	33 1/4
10	1 or 3	36	24 1/4	42	50 1/2	28 3/8	16 2/3	35 1/8	12	47 3/8	19 1/4	28 3/4	31 1/2	20 1/2	23 3/8	32 1/2	32 5/8
15	3	36	24 1/4	42	50 1/2	28 3/8	19 1/4	42 11/16	12	47 3/8	19 1/4	28 3/4	31 1/2	23 1/2	23 3/8	32 1/2	32 5/8
16	3	36	24 1/4	42	50 1/2	28 3/8	19 1/4	42 11/16	12	47 3/8	19 1/4	28 3/4	31 1/2	23 1/2	23 3/8	32 1/2	32 5/8
20	3	36	24 1/4	48 1/2	59 1/2	33 3/4	20 3/16	44 1/16	12	47 3/8	21 1/8	34	35 1/8	24 7/16	25	37 1/16	37 3/4
25	3	36	24 1/4	48 1/2	59 1/2	33 3/4	21 1/8	46 1/4	12	47 3/8	21 1/8	34	35 1/8	26	25	37 1/16	37 3/4
30	3	83 1/2		55 7/8	64 1/2	33 3/8	21 1/4	44 5/8	12	82 1/2	21 1/16	33 3/8	38 3/8	25	31 13/16	36 1/2	36 3/8
40	3	83 1/2		55 7/8	64 1/2	33 3/8	23 11/16	50 1/8	12	82 1/2	23 3/8	33 3/8	38 3/8	27 7/16	31 13/16	36 1/2	36 3/8
50	3	83 1/2		55 7/8	64 1/2	33 3/8	25 1/4	52 7/16	12	82 1/2	25 5/16	33 3/8	38 3/8	29	31 13/16	36 1/2	36 3/8



1750 RPM LOW SPEED FAN PERFORMANCE (CFM)

hp	Static Pressure (Inches H ₂ O)															
	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
5	8337	7545	6863	5912	5662	3249										
7.5	9074	7938	6934	5765	4445	1329										
10	11981	11189	10337	9511	8673	7739	6662	5507	4538							
15	15526	14490	13378	12237	11238	10497	9901	8928	6474							
20	18534	17505	16516	15538	14554	13555	12523	11431	10231	8845	7160					
25	22711	21764	21084	20076	18706	17260	16097	15939	14905	13714	9982					
30	24310	23227	22518	21838	21002	19949	18702	17339	15949	14603	13315	12002	10457	8304		
40	29013	28617	27443	26152	25013	24012	22957	21588	19686	17180	14259	11476				
50	32799	31874	30617	29313	28054	26797	25415	23752	21674	19125	16176	13086	10346			
60	37592	36362	35691	35139	34458	33548	32424	31171	29905	28735	27723	26843	25941	24695	22579	18818

1750 RPM LOW SPEED

hp	1750 RPM (Standard Low Speed)					
	208V-230V				460V	
	1-Phase		3-Phase		3-Phase	
	Controls	Less Controls	Controls	Less Controls	Controls	Less Controls
5	203574	203572	203573	203571	203575	203571
7.5	203580	203577	203578	203576	203579	203576
10	203585	203582	203583	203581	203584	203581
15	193144	195638	203590	203589	203591	203589
20			203596	203595	203597	203595
25			203602	203601	203603	203601
30			203608	203607	203609	203607
40				203613	203614	203613
50				203616	203617	203616



5-15 hp Centrifugal



20-25 hp Centrifugal



30-50 hp Centrifugal

MAXIMIZE EFFICIENCY

Add a Variable Frequency Drive (VFD) Fan Control to your centrifugal fans to maximize efficiency.

Learn more about the VFD on page 10.

HIGH SPEED CENTRIFUGAL FANS



High Speed Fans

In addition to Axial and Centrifugal Fans, Sioux Steel also manufactures High Speed Centrifugal Fans (3500 RPM). These fans use an innovative design to increase airflow which boosts fan performance, as well as saves time and money.

The specialized design of our High Speed Centrifugal Fans make them ideal for small grain aeration, deep grain depths, in situations with high static pressure, tall tanks, and in small tanks with high resistance to airflow.

Features

- Enclosed motor
- Optimal for use on small grains and situations where static pressure is high.
- High Speed Centrifugal Fans carry a **2 YEAR WARRANTY.**



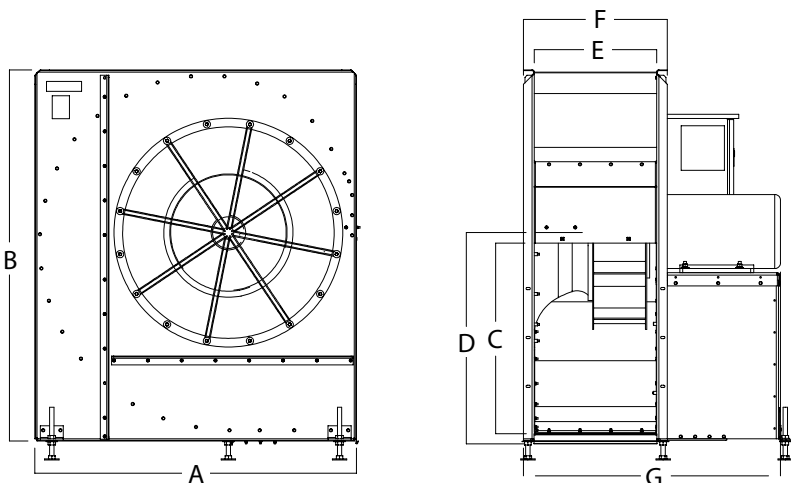
3500 RPM CENTRIFUGAL FAN DIMENSIONS (INCHES)							
hp	A	B	C	D	E	F	G
10	42	50½	28⅞	32⅝	16⅞	20½	35⅞
15	42	50½	28⅞	32⅝	19¼	23½	42⅞
20	48½	59½	33¾	37¾	20⅜	24⅞	44⅞
25	48½	59½	33¾	37¾	21⅞	26	46¼
30	55⅞	64½	33⅞	36⅜	21¼	25	44⅝
40	55⅞	64½	33⅞	36⅜	23⅞	27⅞	50⅞
50	55⅞	64½	33⅞	36⅜	25¼	29	52⅞

COMMERCIAL FANS

Sioux Steel High Speed Centrifugal Fans are designed exclusively for use on commercial grain bins. To learn more about complete grain systems, visit www.siuoxsteel.com.

SHUTTER ASSEMBLIES

Shutter assemblies are available when incorporating multiple fans on a single bin.



3500 RPM HIGH SPEED FAN PERFORMANCE (CFM)

hp	Static Pressure (Inches H ₂ O)											
	0	2	4	6	8	10	12	14	16	18	20	22
20	8772	8486	8043	7557	7088	6652	6231	5789	5286	4686	3977	3177
30	12764	12016	11683	11277	10637	9826	9020	8393	8011	7721	7041	5047
40	16465	15432	15184	14857	14128	13051	11884	10916	10301	9887	9041	6485
50	19648	18936	18342	17760	17129	16424	15647	17816	13954	13082	12209	11321

3500 RPM HIGH SPEED

hp	230V	460V
	3-Phase	3-Phase
	Less Controls	Less Controls
20	S208142	S208142
30	S208143	S208143
40		S208144
50		S208145



High Speed Centrifugal Fans are optimal for small grains including:

- Canola
- Rice
- Wheat
- Milo
- Popcorn
- Sunflowers
- Millet



VFD FAN CONTROL

BENEFITS & FEATURES

Variable Frequency Drive Fan Control

Sioux Steel is the only company to offer an option like the Variable Frequency Drive (VFD) Fan Control. The motor management of the VFD Fan Control is designed for maximum gain and efficiency. This high/medium/low speed control box is UL/cUL listed.

Features

- Panels will function in any type of climate since each one is independently heated and cooled.
- Designed to interlock with heater units to ensure the fan is running prior to activating the heater.
- Uses an efficient, durable, low cost 3 phase motor.
- Adjustable amperage and soft start can help to reduce energy costs.
- VFD Fan Control carries a **2 YEAR WARRANTY**.



CENTRIFUGAL - VFD

hp	208V-230V		460V
	1-Phase	3-Phase	3-Phase
10	203586	203587	203588
15	203592	203593	203594
20	203598	20599	203600
25	203604	203605	203606
30	203610	203611	203612
40			203615
50			203618



MOTORS

Tested for Maximum Performance

Our highly trained engineers test motor amperage and temperature under long-term, maximum-load conditions to ensure that the motors will stand up under tough operating conditions. All Sioux Steel Fans are powered by motors that are totally enclosed fan cooled which offers a wide variety of benefits. These motors are not only more efficient, but also more protected from the elements such as rain, dust, and rodents. TEFC motors pulls air over the motor vs pulling air into the motor.

International Protection Ratings
TEFC: 43 ODP or OPSB: 22

HEATERS

FEATURES & SPECIFICATIONS

High & Low Temperature Heaters

Sioux Steel offers high and low temp heaters for axial and centrifugal fans with either a natural gas or propane fuel source. High temp heaters are ideal for high moisture grain drying applications and are typically used in combination with stirring devices. Air tubes are also available to help reduce condensation on the sidewalls in bins utilizing high temp heaters.

Low temp heaters are a great insurance policy for assisting with moisture removal in natural air drying bins during seasons with high humidity. For bins with multiple heaters, we offer a dual thermostat control that keeps the heaters working together instead of against each other.

AXIAL HEATERS

Part #	Diameter	Description	BTU Range	Weight
S17286	24"	LP Thermostat Control	2.0 M BTU/HR	170 lbs.
S17623	24"	NG Thermostat Control	2.0 M BTU/HR	170 lbs.
S17285	24"	LP Modulating Valve	2.0 M BTU/HR	170 lbs.
S20589	24"	NG Modulating Valve	2.0 M BTU/HR	170 lbs.
S17450	24"	LP High-Low	2.0 M BTU/HR	170 lbs.
S27423	24"	NG High-Low	2.0 M BTU/HR	170 lbs.
S17288	28"	LP Thermostat Control	3.0 M BTU/HR	179 lbs.
SS22556	28"	NG Thermostat Control	3.0 M BTU/HR	179 lbs.
S17287	28"	LP Modulating Valve	3.0 M BTU/HR	200 lbs.
S20396	28"	NG Modulating Valve	3.0 M BTU/HR	200 lbs.
S19751	28"	LP High-Low	3.0 M BTU/HR	200 lbs.
S17907	28"	NG High-Low	3.0 M BTU/HR	200 lbs.

CENTRIFUGAL HEATERS

Part #	hp	Description	BTU Range	Weight
S17518	7.5-15	LP Thermostat	2.7 M BTU/HR	111 lbs.
S17520	7.5-15	LP Modulating Valve	2.7 M BTU/HR	111 lbs.
S17519	7.5-15	LP High-Low Thermostat	2.7 M BTU/HR	111 lbs.
S17630	20	LP Thermostat	3.7 M BTU/HR	125 lbs.
S23440	20	LP Modulating Valve	3.7 M BTU/HR	125 lbs.
S22453	20	LP High-Low Thermostat	3.7 M BTU/HR	125 lbs.

SUPER LOW TEMP HEATERS (10-30 DEGREE TEMP RISE)

Part #	Diameter	Description	BTU Range	Weight
S20350	24"	Thermostat	.3 M BTU/HR	170 lbs.
S20351	28"	Thermostat	.3 M BTU/HR	195 lbs.
S187794		Centrifugal Fan Adapter Kit*		10 lbs.

*Mounting Kit mounts heater # 20351 to 7.5-20HP Sioux Centrifugal Fan (heater mounts to air inlet)

Heater Control Options

- **High-Low Continuous Flame** Allows for more uniform temperature as it cycles between higher and lower gas pressures.
- **Modulating Valve** Provides constant temperature control by continuously regulating flame.
- **Thermostat** Burner cycles on and off. This option offers average efficiency.





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SINCE
18

Since 1918, Sioux Steel Company is now in its fourth generation as a family-owned company. Based in Sioux Falls, South Dakota, we know the agricultural industry and know that you need high-quality, dependable products. Our mission continues to be not only to satisfy our customers, but we want them to be delighted to do business with us.

Interested in working for Sioux Steel Company? Scan this QR Code with your smartphone to e-mail us for our current employment opportunities.

